

金华圣龙金属制品有限公司

Jinhua Shenglong Metal Products Co., Ltd.

链条滚子(大管)工艺尺寸标准
Chain Roller Dimension Standard

| 链号 (chain roller size) | 外径 $\varnothing D$ (outer diameter) | 内径 $\varnothing d$ (inner diameter) | 长度 L (length) | 同轴度 T | 硬度 (hardness) | 渗碳层 (carburized layer) |
|---------------------------|--|---|--------------------------------------|-------|------------------|---------------------------|
| 06B | 6.35 ⁺⁰ _{-0.05} | 4.77 ^{+0.07} _{+0.03} | 5.7 ⁺⁰ _{-0.15} | 0.04 | HR15N79.3~86 | 0.10~0.20 |
| 08A (40) | 7.95 ⁺⁰ _{-0.05} | 5.63 ^{+0.10} _{+0.05} | 7.8 ⁺⁰ _{-0.20} | 0.06 | HR15N79.3~86 | 0.15~0.25 |
| 08MA (420) | 7.77 ⁺⁰ _{-0.05} | 5.63 ^{+0.10} _{+0.05} | 6.2 ⁺⁰ _{-0.20} | 0.06 | HR15N79.3~86 | 0.15~0.25 |
| 08MB (428) | 8.51 ⁺⁰ _{-0.05} | 6.37 ^{+0.10} _{+0.05} | 7.7 ⁺⁰ _{-0.20} | 0.06 | HR15N79.3~86 | 0.15~0.25 |
| 08B | 8.51 ⁺⁰ _{-0.05} | 6.37 ^{+0.10} _{+0.05} | 7.7 ⁺⁰ _{-0.20} | 0.06 | HR15N79.3~86 | 0.15~0.25 |
| 08MC (428H) | 8.51 ⁺⁰ _{-0.05} | 6.37 ^{+0.10} _{+0.05} | 7.7 ⁺⁰ _{-0.20} | 0.06 | HR15N79.3~86 | 0.15~0.25 |
| 10A (50) | 10.16 ⁺⁰ _{-0.05} | 7.03 ^{+0.12} _{+0.07} | 9.4 ⁺⁰ _{-0.20} | 0.08 | HR15N79.3~86 | 0.15~0.30 |
| 10MB (530) | 10.16 ⁺⁰ _{-0.07} | 7.03 ^{+0.12} _{+0.07} | 9.4 ⁺⁰ _{-0.20} | 0.08 | HR15N79.3~86 | 0.15~0.30 |
| 10MA (520) | 10.16 ⁺⁰ _{-0.07} | 7.03 ^{+0.12} _{+0.07} | 6.25 ⁺⁰ _{-0.25} | 0.08 | HR15N79.3~86 | 0.15~0.30 |
| 10B | 10.16 ⁺⁰ _{-0.07} | 7.03 ^{+0.12} _{+0.07} | 9.4 ⁺⁰ _{-0.20} | 0.08 | HR15N79.3~86 | 0.15~0.30 |
| 12A (60) | 11.91 ⁺⁰ _{-0.07} | 8.33 ^{+0.13} _{+0.08} | 12.5 ⁺⁰ _{-0.25} | 0.10 | HR15N79.3~86 | 0.20~0.30 |
| 12B | 12.07 ⁺⁰ _{-0.07} | 8.1 ^{+0.13} _{+0.08} | 11.65 ⁺⁰ _{-0.25} | 0.10 | HR15N79.3~86 | 0.20~0.30 |
| 16A (80) | 15.88 ⁺⁰ _{-0.07} | 11.1 ^{+0.16} _{+0.10} | 15.7 ⁺⁰ _{-0.25} | 0.12 | HRA \geq 70~76 | 0.25~0.40 |
| 16B | 15.88 ⁺⁰ _{-0.07} | 11.5 ^{+0.19} _{+0.13} | 16.9 ⁺⁰ _{-0.25} | 0.12 | HRA \geq 70~76 | 0.25~0.40 |
| 20A (100) | 19.05 ⁺⁰ _{-0.08} | 13.6 ^{+0.16} _{+0.10} | 18.85 ⁺⁰ _{-0.25} | 0.14 | HRA \geq 70~76 | 0.25~0.50 |
| 20B | 19.05 ⁺⁰ _{-0.08} | 14.05 ^{+0.21} _{+0.14} | 19.5 ⁺⁰ _{-0.25} | 0.14 | HRA \geq 70~76 | 0.25~0.50 |
| 24A(120) | 22.23 ⁺⁰ _{-0.08} | 16 ^{+0.17} _{+0.10} | 25.0 ⁺⁰ _{-0.30} | 0.14 | HRA \geq 70~76 | 0.40~0.50 |
| 24B | 25.4 ⁺⁰ _{-0.08} | 18.69 ^{+0.26} _{+0.18} | 25.2 ⁺⁰ _{-0.30} | 0.14 | HRA \geq 70~76 | 0.40~0.50 |
| 28A(140) | 25.4 ⁺⁰ _{-0.08} | 18 ^{+0.26} _{+0.18} | 25.0 ⁺⁰ _{-0.30} | 0.14 | HRA \geq 70~76 | 0.45~0.60 |
| 28B | 27.94 ⁺⁰ _{-0.08} | 20.37 ^{+0.28} _{+0.20} | 30.7 ⁺⁰ _{-0.30} | 0.14 | HRA \geq 70~76 | 0.45~0.60 |
| 32A(160) | 28.58 ⁺⁰ _{-0.08} | 20.1 ^{+0.28} _{+0.20} | 31.4 ⁺⁰ _{-0.30} | 0.14 | HRA \geq 70~76 | 0.50~0.70 |
| 32B | 29.21 ⁺⁰ _{-0.08} | 22.48 ^{+0.28} _{+0.20} | 30.7 ⁺⁰ _{-0.30} | 0.14 | HRA \geq 70~76 | 0.50~0.70 |
| 36A | 35.71 ⁺⁰ _{-0.10} | 24.8 ^{+0.28} _{+0.10} | 35.2 ⁺⁰ _{-0.35} | 0.14 | HRA \geq 70~76 | 0.50~0.70 |
| ZGS38 | 16 ⁺⁰ _{-0.08} | 12 ^{+0.13} _{+0.08} | 21.7 ⁺⁰ _{-0.25} | 0.14 | HRA \geq 70~76 | 0.20~0.30 |
| 40B | 39.37 ⁺⁰ _{0.10} | 29.6 ^{+0.26} _{+0.18} | 37.5 ⁺⁰ _{-0.35} | 0.14 | HRA \geq 70~76 | 0.50~0.70 |

附：除了以上规格外，还可根据客户的需求定制！

Our company provides customized service, based on customer's requirements to produce the chain rollers.